Input 36V-72V, Output 24V/8.33A, Half-Brick Series



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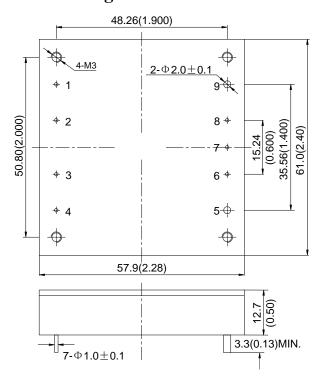
Features

- ♦ Half-Brick (61.0mm×57.9mm×12.7mm)
- ◆ Negative Logic Control (3.5V to 15V turn off)
- ◆ Input Undervoltage Protection
- ◆ Output Current Limit Protection(OCP)
- ◆ Output Over Voltage Protection (OVP) \
- ◆ Output Voltage Adjust Range:±10 % of the rated output voltage
- ◆ Output Short-circuit Protection, hiccup, auto-recovery
- ♦ High efficiency, 93%typ(input:48V I_{O,max)}
- ◆ 1500V_{dc} Isolation Voltage
- ♦ Baseplate Temperature :- 40° C to $+100^{\circ}$ C
- ◆ Over Temperature Protection (OTP)





Outline Diagram



Pin	Symbol	Function			
1	-Vin	Negative Input			
2	CASE	Connect to the baseplate			
3	CNT	Remote Control Pin			
4	+Vin	Positive Input			
5	+Vo	Positive output			
6	+S	Positive Remote Sense			
7	TRIM	Output voltage adjust			
8	-S	Negative Remote Sense			
9	-Vo	Negative Output			

Case material: Black flame retardant Plastic; Pins: copper with gold plating Aluminum baseplate can be connected to Protective Earth pin by M3 screw.

Notes: all dimensions in mm(inches)
Tolerances:X.X±0.5mm(X.XX±0.02)
X.XX±0.25mm(X.XXX±0.010)





Specifications

Unless otherwise specified, all values are given at: 25° C, one standard atmosphere pressure, pure resistive load and basic connection.

Input		Symbol	Min	Тур	Max	Unit	Conditions
Input Voltage	2	\mathbf{V}_{in}	36	48	72	V	_
Start-up Delay T	ime	T_{delay}	1	15	_	ms	V _{in} : 48V, I _{O,max}
Under Voltage Threshold	e	V_{UVLO}	30	-	35	V	_
Maximum Input C	urrent	$I_{in,max}$	-	-	6.15	A	V _{in} : 36V, I _{O,max}
Negative Logic	ON	-	0	-	1.5	V	Refer to –Vin
Remote Control	OFF	-	3.5	1	15	V	Also turn off when CNT floating.

Outp	out	Symbol	Min	Тур	Max	Unit	Conditions
Output I	Power	Po	0	-	200	W	_
Output V	⁄oltage	V_{o}	23.76	24.00	24.24	V	_
Output C	Current	I_{o}	ı	8.33	1	A	_
Current Limi	t Inception	$I_{o,lim}$	9.16	-	14.16	A	_
Output Volta Rang	•	V_{trim}	ı	_	±10	%V _O	I₀≤8.33A P₀≤200W
Line Reg	ulation	S_{V}	_	_	±0.2	$%V_{O}$	V_{in} : 36V \sim 72V, $I_{O,max}$
Load Reg	gulation	S_{I}	-	-	±0.5	%V _O	V_{in} : 48V, I_o =0A \sim 8.33A
Peak to Peak Nois		$ riangle V_{pp}$	-	-	200	mV	20MHz bandwidth, Output equipped 10µF tantalum capacitor and 1µF ceramic capacitor
Load	Recovery Time	t_{tr}	ı	200	ı	μs	Load change: 25%~50%~
Transient	Voltage Deviation	$\triangle V_{tr}$	-	±1220	1	mV	25% & 50%~75%~50% Current change: 0.1A/μs
Capacitive L	oad Range	Co	0	_	1000	μF	V _{in} : 48V, I _{O,max} Pure resistive load
Rise T	ime	T_{rise}	ı	10	1	ms	I _{O,max} , Pure resistive load
OVP Set	Point	$V_{ov,set}$	27.6	_	33.6	V	_
OTP set Point		T_{ref}	100	105	115	$^{\circ}$	Auto-recovery
	Output Short-circuit Protection Hiccup mode, automatic recovery			covery			

General	Symbol	Min	Тур	Max	Unit	Conditions
Efficiency	η	91	93	_	%	V _{in} : 48V, I _{O,max}
Switching Frequency	f_s	-	340	-	kHz	_
Isolation Resistance	R _{iso}	50	_	-	ΜΩ	_
		1500	_	-	V_{dc}	Input to output
Isolation Voltage	V _{iso}	1050	_	-	V_{dc}	Input to case
		500	_	_	V_{dc}	Output to case

Continue





General	Symbol	Min	Тур	Max	Unit	Conditions
Operating Baseplate Temperature	-	-40	-	100	$^{\circ}$	_
Storage Temperature	_	-55	_	125	$^{\circ}$	_
Temperature Coefficient	S_{T}	ı	-	±0.02	%/°C	_
MTBF	-	-	2×10 ⁶	-	h	BELLCORE TR-332
Vibration	Sine, Freq	Sine, Frequency:10Hz-55Hz,Amplitude:0.35mm,30 min in each of 3 erpendicular directions				
Shock	Half sine, peak acceleration:300m/s², duration:6 ms; continuous 6 times of pulse in each of 3 perpendicular directions					
Hand Soldering	Maximum soldering Temperature < 425 °C, and duration < 5s					
Wave Soldering	Maximum soldering Temperature $< 255 ^{\circ}\text{C}$, and duration $< 10 \text{s}$					
Weight	_	_	75	_	g	_

Characteristic Curves

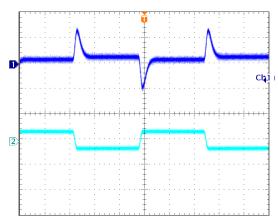
Load Transient Response

Ch

Load change:25%~50% ~25% Io,max, 0.1A/μs Vin=48Vdc Trace1: 100mV/div Trace2: 2A/div

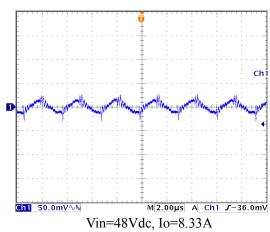
Time scale: 0.2ms/div

Load Transient Response

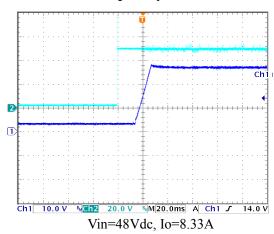


Load change:50~75% ~50% Io,max, 0.1A/μs Vin=48Vdc Trace1: 100mV/div Trace2: 2A/div Time scale: 0.2ms/div

Output Ripple and noise



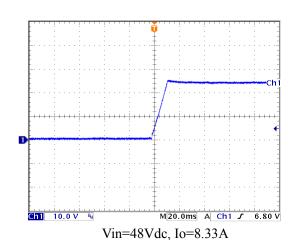
Start-up Delay Time



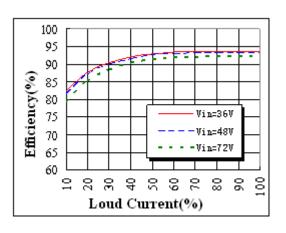




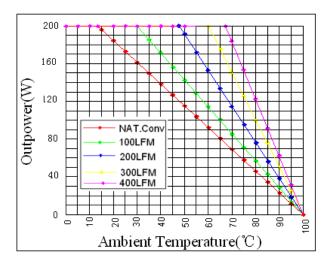
Rise Time



Efficiency vs. Io & Vin

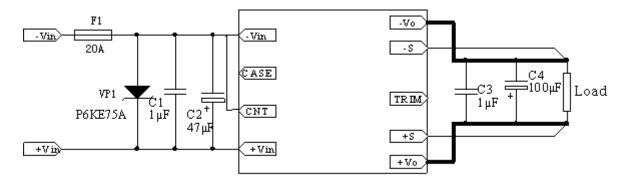


Power Derating Curve



Design Considerations

Basic Connection

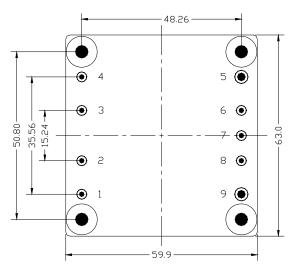


Notes: The basic connection indicates the basic requirements. Please refer to the instruction followed for further information.

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Recommended Layout

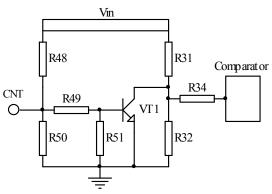


NO.	Recommendation & Notes							
NO.								
	1-4, 6-8 Pad holes: 1.5mm, pad diameter							
	including hole:2.5mm; 5, 9 Pad holes:							
Pad	2.5mm,pad diameter including hole:4.50mm;							
Design	the fixed holes at the four corners are							
	metallized, with diameter of 3.3mm and pad							
	diameter including hole: 5.3mm-6.3mm.							
Airflow	The air should flow along the direction of the							
Direction	heat sink							
	Isolated Converters, care to the spacing							
Safety	between input and output, input and protective							
	ground, output and protective ground.							
	The Vin(-) and Vo(-) planes should be placed							
Electrical	under of the converter separately. Avoid							
Electrical	routing sensitive signal or high disturbance AC							
	signal under the converter.							

Remote Control

Negative Logic Control: When the level is higher than 3.5V or be left floating, the converter will be off. When the level is less than 1.5V , the converter will be on. The circuit diagram is shown as "internal circuit diagram for negative logic control".

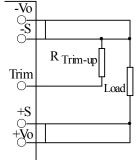
In some applications, extra controls will be designed for the converter in user's PCB, such as output short circuit protection, over voltage protection, under voltage protection, synchronous control to the converter output voltage, and so on, remote control will give you help. The controls can be achieved by external circuit applied to the CNT pin.



Internal circuit diagram for negative logic control

Output Voltage Adjust

The converters have an Output Voltage adjust pin (Trim). This pin can be used to adjust the output voltage above or below Output voltage initial setting. When increasing the output voltage, the voltage at the output pins (including any remote sense offset) must be kept below the maximum output adjust range, or the characteristics will not be assured in compliant with the specification, even the over voltage protection may be triggered. Also note that at increased output voltages the maximum power rating of the converter 200W remains the same, and the output current capability will decrease correspondingly, at decrease output voltages the maximum current should not exceed 8.33A. When the trim pins are not used, they should be floated



R_{Trim-down}

Trim

Connection for Trimming Up

Connection of Trimming Down

Load

External circuit is connected as the figure shown, the resistance is calculated as the formula below, please note that the formula will be invalid when $R_{Trim-up}$, $R_{Trim-down}$ are used simultaneously, users adjust the value based on the resistance applied.

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Resistance for trimming up:
$$R_{Trim-up} = \left(\frac{53.54}{V_O + \Delta V - 23.99} - 18.7\right)(k\Omega)$$

Resistance for trimming down:
$$R_{Trim-down} = \left(443.55 - \frac{21.5}{23.99 - V_o + \Delta V}\right)(k\Omega)$$

Vo: rated The output voltage you need, V;

 $R_{Trim-up}$, $R_{Trim-down}$: Resistance for trimming up or down, k Ω ;

 $\triangle V$: The output voltage Change (The output voltage you need minus output voltage), V;

Input Voltage Range

The input voltage range of the DC/DC converter is $36V \sim 72V$. The input impedance of the converter looks like a negative resistor, which can interact with the reactance of the power bus (including any filter elements that have been added to the input of the converter), causes an unstable condition. Depending on the internal transformer's impedance, the external impedance usually should not exceed the 10% of the internal. So, the source impedance of the Power bus should be kept as low as possible. Less than 6 ohm is recommended. Wherever the input voltage of the converter comes from AC mains or switching modules, the peak to peak of the voltage ripple should not be more than 20V. Otherwise the output voltage ripple will increase, unless protection circuit is equipped.

Remote Sense

The remote sense can be used to compensate for the voltage drop between the output pins of the converter and the load input pins by +S. -S pins. The +S and -S pins should be connected to the input pins of the load respectively. The remote sense circuit will compensate for up to 0.5V drop between the sense voltage and the voltage at the output pins. If the remote sense is not needed, the -S should be connected to -Vo and +S should be connected to +Vo.

The anti-interference design should be considered when the $+S_s$ -S pins are connected to the pins to be compensated. The $+S_s$ -S traces should be located close to a ground trace or ground plane, and the area they surrounded should be minimized (just for electrical isolation); If cable connection presents, twisted pair wires should be used, EMI core are equipped with the twisted pair wires to reduce common mode noise when necessary, the sense leads should not be longer than 200mm, or the system characteristics may not be assured.

The sense leads only can carry very little current, and are not used for converter power output. Care should be taken in operation to avoid damaging the converter.

Over Temperature Protection(OTP)

The regulators are protected from thermal overload by an internal over temperature shutdown circuit. When the baseplate temperature exceeds the temperature trig point, the OTP circuit will cut down output power. The regulator will stop until safe operating temperature is restared. Hysteresis temperature between OTP trig point and restart is approx 10°C. Time between OTP and restart is dependent on cooling of the regulator.

Output Over Voltage Protection(OVP)

The switching-off type over voltage protection feature is used to protect the converter, when output voltage exceeds 115% to140% of the rated output voltage (the set point is between 115%-140%, there is the difference based on the specific parameters, but not beyond the range), the output voltage will clamped.

Safety Consideration

The converter, as one component for the end user, should be installed into the equipment, and all the safety considerations are achieved under certain condition. It is required to meet safety requirements in system design for the user. The converter input is considered TNV2, the primary to secondary is basic insulation to EN60950. The maximum operating temperature for PCB is 130 °C.

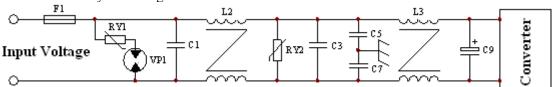
To avoid fire and be protected when short circuit occurred, it is recommended that a fast blow fuse with rating 2 -3 times of converter continuous input peak current is used in series at the input terminal. (Inrush current suppression circuit is required for greater filter capacitance at input terminal, or it will result in the misoperation of the fuse).

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EMC Consideration

Conductive Interference will be emphasized in the following consideration, surge EFT conducted interference generated from the converter to power supply system, and so on. Some tests, like static, radiation, should be considered in the whole system design.



RY1、RY2、VP1 in the figure are VDR and discharge tube respectively, for the suppression of the differential mode interference conducted along with the wire. The maximum surge current of the VDR and Impulse Discharge Current of the discharge tube, Imax should not less than 3KA, Varistor voltage or DC Spark over Voltage: 100V to 120V.For lower level protection, RV2 can be remained only. It is advised to remain L2, if not, the differential mode inductor should be set, or others to make sure inductive resistance exists in the circuit, for a longer life to RY2.

The function of L2, L3, C5, C7, C3, C1 is for filtering differential mode and common mode interference. L2&L3 are for low frequency and high frequency separately. If only one common mode choke is required to remain for some reasons, the impedance characteristic of input voltage source should be considered comprehensively, L3 may be removed for low impedance and L2 may be removed for high impedance, the inductor for filtering within 10MHz should be focused on.

Series and Parallel Operation

The converters should not be paralleled directly to increase power, but they can be paralleled each other through o-ring switches or diodes. Make sure that every converter's maximum load current should not exceed the rated current at anytime, if they are paralleled without using external current sharing circuits.

The converters can operate in series. To prevent against start-up failure due to start up time difference, SBD with low voltage difference can be paralleled at the output pins(SBD negative terminal connect to the positive pin of the output) for each converter.

Cleaning Notice

The converter is suitable for water washing, because it does not have any pockets where water could be trapped long-term. Users should ensure that the drying process is adequate and of sufficient duration to remove all water from the converter after washing, do not power up the unit until it is completely dry.

Delivery Package Information

Package material is multiple wall corrugated with less than $10^9\,\Omega$ surface resistance; internal material is anti-static foam with less than $10^5\,\Omega$ surface resistance. Tray capacity: $2\times6=12$ PCS/box, Tray weight: 1kg; Carton capacity: $15\times12=180$ PCS, Carton weight: 15.5kg.

Quality Statement

The converters are manufactured in accordance with ISO-9001 system requirements, in compliant with YD/T1376-2005, and are monitored 100% by auto-testing system, 100% burn in. The warranty for the converters is 5-year.